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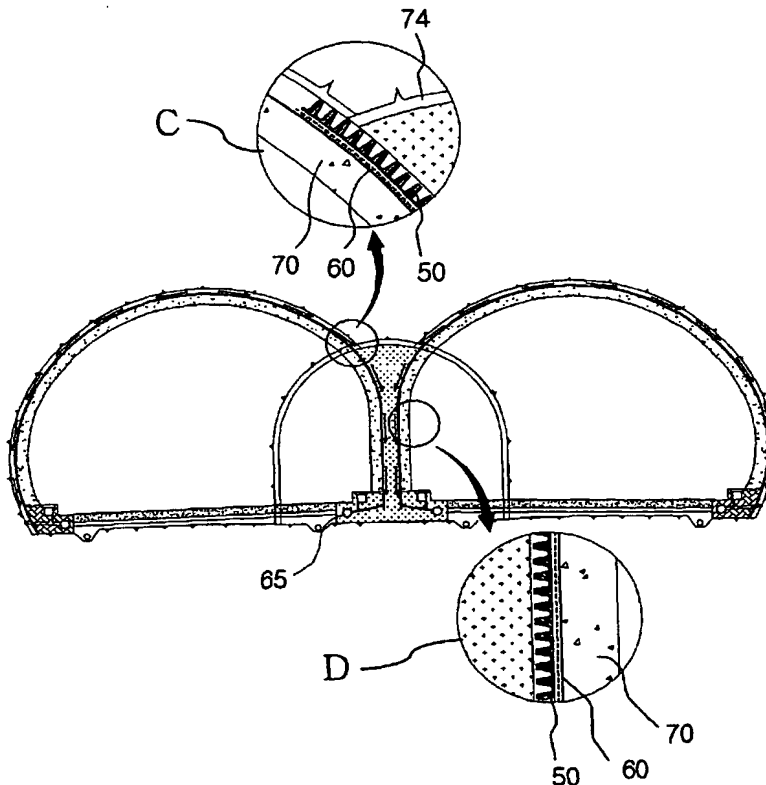
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(54) Title: STRUCTURE OF INTERMEDIATE WALL OF THREE ARCH EXCAVATED TUNNEL AND METHOD FOR CONSTRUCTING THE SAME



(57) Abstract: Disclosed are a structure of an intermediate wall of a three arch excavated tunnel, which effectively exhausts subterranean water from a peripheral ground, and a method for constructing the tunnel. The method comprising the steps of: (a) excavating an upper portion of a central tunnel 10; (b) excavating a lower portion of the central tunnel 10; (c) forming an intermediate wall 20 and grouting a gap formed in the intermediate wall 20; (d) excavating an upper portion of a left main tunnel 30; (e) excavating an upper portion of a right main tunnel 40; (f) excavating a lower portion of the left main tunnel 30; (g) excavating a lower portion of the right main tunnel 40; and (h) installing a drain board 50 and a waterproof layer 60 and casting lining concrete 70 therein so that the tunnel is easily drained through drain pipes 65 and residual water pressure is eliminated.



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STRUCTURE OF INTERMEDIATE WALL OF THREE ARCH EXCAVATED TUNNEL AND METHOD FOR CONSTRUCTING THE SAME

Technical Field

5 The present invention relates to a structure of an intermediate wall of a
three arch excavated tunnel for subways, trains or roads in downtown areas, in
which a plurality of main tunnels are close to each other and through holes are
formed through the tunnel so as to reduce damage to the intermediate wall and the
ground round when main tunnels are excavated by blasting, and a method for
10 constructing the same, thus reducing a tapered length between a start point and an
end point of the subways, trains or roads so that the linearity of the subways, trains
or roads is improved, reducing an area of a site for the subways, trains or roads so
that economic efficiency of construction is improved, solving a difficulty and a
drainage problem caused by a conventional two arch tunnel, and fixedly
15 connecting the intermediate wall to the ground around a ceiling of the tunnel so
that the stability of structure is increased.

Background Art

Recently, large-scaled roads such as beltline highways have been
constructed around metropolitan regions in order to meet an increased traffic
volume. Further, there have been required designs of the roads for minimizing
20 right of way in order to meet recent requirements of a tunnel having a large cross-
section and increased price of land.

Moreover, since a large portion of Korea is mountainous, there have been
required tunnel-bridge structures so as to improve linearity of roads and obtain good
linearity of roads in designing the roads.

25 A conventional tunnel having total four lanes is designed such that an up-
tunnel and a down-tunnel are spaced from each other by a distance of 30m or more
in consideration of arching of an original ground, thus requiring an excessively large
area for constructing the tunnel.

30 In case that the conventional tunnel is designated such that two tunnels, i.e.,
the up-tunnel and the down-tunnel, are close to each other, pillars are installed
between the two tunnels. The pillars have a reduced stability due to water leakage

from a ceiling area of the tunnel and the occurrence of freezing in the winter season. These phenomena occur due to failure of drainage at a low point of an upper end of an intermediate area of the two main tunnels.

5 That is, as shown in Fig. 2a, which is a schematic cross-sectional view of a conventional pillar-supporting type two arch tunnel, the conventional pillar-supporting type two arch tunnels comprises pillars for supporting the tunnel are installed between two main tunnels, thus having a weak structure. Further, the conventional pillar-supporting type two arch tunnel comprises drain pipes respectively installed in the pillars so that subterranean water contained in the ground around an upper portion of the tunnel is eliminated therethrough. However, 10 the subterranean water is gathered in low-level areas (low points) of the ceiling area and is not easily drained, thus generating subterranean water leakage and whitening the surface of the areas.

When the pillars are constructed from concrete, the pillars must be 15 constructed such that respective portions of the pillars, i.e., base portions, wall portions and upper haunch portions, are divisionally constructed. Thus, the conventional tunnel is disadvantageous in that the number of constructing steps is increased and a long construction period is taken.

Further, since the pillars of the conventional tunnel are separated from the 20 ceiling area by a waterproof layer, the pillars are fixed to the tunnel not by hinges or fixing points but by free terminals and the filling of a grout material is incompletely performed.

As shown in Fig. 2b, which is an assembled cross-sectional view of reinforcing bars of an intermediate wall of a conventional three arch excavated 25 tunnel, construction of clamp joint steels between the intermediate wall and lining concrete causes complexity in installing a mold and placing concrete and a difficulty in construction, thus deteriorating quality of the pillars when the concrete is placed.

Further, when main tunnels of the conventional tunnel are excavated by blasting, a vibration damping method for protecting the ground located at top 30 portions of the pillars is not applied. Accordingly, the excavation of the conventional tunnel easily damages the ground.

Disclosure of the Invention

Therefore, the present invention has been made in view of the above

problems, and it is an object of the present invention to provide a structure of an intermediate wall of a three arch excavated tunnel, in which a separation distance between two main tunnels is maximally reduced in consideration of an arching effect of a conventional twin tunnel, and a method for constructing the three arch excavated tunnel, thus reducing the area of a site required for a road, solving problems caused by the conventional tunnel, and reducing construction period and construction cost.

It is another object of the present invention to provide a structure of an intermediate wall of a three arch excavated tunnel, which improves drainage from the ground around the tunnel, and a method for constructing the three arch excavated tunnel.

In accordance with the present invention, a central excavation tunnel is excavated in advance so as to perform subsurface exploration of the ground around the tunnel, i.e., supporting capacity, and to determine an excavation method prior to excavation of main tunnels, and an intermediate wall is installed at a central area of the central exploration tunnel so as to support one side surface of each of the main tunnels. Further, in accordance with the present invention, the intermediate wall is more efficiently constructed such that the ground around the tunnel is easily drained. Moreover, in accordance with the present invention, there are proposed an iron mold moving along rails installed at both sides of the intermediate wall, and a protective wire netting frame for protecting the intermediate wall when the main tunnels are excavated by blasting.

In accordance with one aspect of the present invention, the above and other objects can be accomplished by the provision of a method for constructing a three arch excavated tunnel comprising the steps of: (a) excavating an upper portion of a central tunnel; (b) excavating a lower portion of the central tunnel; (c) forming an intermediate wall by assembling reinforcing bars passing through the central tunnel and by placing concrete therein, and grouting a gap formed on an upper end of the intermediate wall and a ceiling portion of the central tunnel; (d) excavating an upper portion of a left main tunnel; (e) excavating an upper portion of a right main tunnel; (f) excavating a lower portion of the left main tunnel; (g) excavating a lower portion of the right main tunnel; and (h) installing a drain board and a waterproof layer along inner side surfaces of the intermediate wall and the left and right main tunnels and casting lining concrete therein so that low points collecting water are not formed on the intermediate wall, thus allowing the tunnel to

be easily drained through the drain board and drain pipes and residual water pressure to be eliminated.

In accordance with a further aspect of the present invention, there is provided a structure of an intermediate wall of a three arch excavated tunnel, in which a drain board and a waterproof layer are located on side walls of the intermediate wall, and then lining concrete is cast onto the side walls of the intermediate wall.

In accordance with another aspect of the present invention, there is provided a method for constructing an intermediate wall of a three arch excavated tunnel, in which a iron mold including an H-shaped section for forming an external portion, a streamline steel plate for forming an internal portion, and a supporting truss angle beam installed between the H-shaped section and the streamline steel plate is manufactured, and concrete is cast once into a space between the H-shaped section and the streamline steel plate through the mold so as to form the intermediate wall from a base to a top (one lot each one time) in a designated section.

Preferably, the iron mold may move along rails installed at both sides of the intermediate wall in a longitudinal direction of the tunnel, thus continuously casting and constructing the intermediate wall at every section.

Further, preferably, a vibrator may be installed adjacent to the streamline steel plate of the iron mold when the concrete is cast at every section, thus allowing the concrete to be firmly cast.

Moreover, preferably, a protective wire netting frame provided with rollers installed at a lower end may move within a blasting section along rails used in constructing the intermediate wall for preventing the intermediate wall from being damaged when left and right main tunnels are excavated by blasting after the construction of the intermediate wall.

In accordance with another aspect of the present invention, there is provided an iron mold comprising: an H-shaped section for forming an external portion; a streamline steel plate for forming an internal portion; a supporting truss angle beam installed between the H-shaped section and the streamline steel plate; and rollers installed at a lower end, wherein the iron mold moves along rails installed at both sides of an intermediate wall.

In accordance with another aspect of the present invention, there is provided a protective wire netting frame comprising: a wire netting forming an external portion; a truss angle forming an internal portion; a supporting truss angle

beam installed between the wire netting and an H-shaped section; and rollers installed at a lower end.

In accordance with still another aspect of the present invention, there is provided a method for excavating a multi-arch tunnel, in which two central tunnels are excavated, intermediate walls for respectively supporting ceiling portions of the central tunnels are installed, and then a left main tunnel, a right main tunnel and an intermediate main tunnel are excavated.

In accordance with yet another aspect of the present invention, there is provided a method for constructing an intermediate wall, having an upper fixing type structure, of a three arch excavated tunnel, in which lining concrete is cast and fixed to an upper side of the intermediate wall, a lower portion of the intermediate wall has a small thickness reduced as much as the thickness of the lining concrete, and the lower portion of the intermediate wall is one type selected from the group consisting of a column type, an arch type and an intermediate wall type.

Preferably, the intermediate wall having the upper fixing type structure may be one selected from the group consisting of a cast-in-place type intermediate wall, a steel plate girder type intermediate wall and a precast concrete type intermediate wall.

Further, preferably, the steel plate girder type or the precast concrete type intermediate wall may have a drainage system in which a portion of the intermediate wall penetrating a central tunnel is filled with a grouting agent without application of a waterproofing step, and an upper portion of the intermediate wall is drained such that water is induced toward side walls of the intermediate wall using a drain board and a waterproof layer and then sequentially flows toward the inside of the intermediate wall along a collection tank stopper, a collection tank and drain pipes.

Moreover, preferably, the steel plate girder type intermediate wall may have a drainage system in which the intermediate wall is drained such that water from the intermediate wall sequentially flows toward the outside of the intermediate wall along a collection tank stopper, a collection tank and drain pipes.

Preferably, the cast-in-place type intermediate wall may have a drainage system in which a cross section of the intermediate wall is locally reduced or cut so that water induced into the side surfaces of the cast-in-place type intermediate wall flows along openings and then comes down.

Further, preferably, a head of the intermediate wall may be respectively

fixed to the ground around a ceiling portion of the intermediate wall penetrating the central tunnel so that the intermediate wall has an effective structure, and designated portions of lock bolts having a length corresponding to length joints may be exposed in advance and then buried into the head of the intermediate wall when the lock bolts are screwed into the ceiling portion of the intermediate wall.

Moreover, preferably, studs may be installed in advance in a head of the steel plate girder type or the precast concrete type intermediate wall, concrete may be cast into spaces formed by exposing lock bolts, and the spaces may be filled with mortar and a milk grouting agent.

Preferably, pipe holders and utility pipes may be installed in the steel plate girder type or precast concrete type intermediate wall, thus allowing cables for communication and electric wires to pass through the intermediate wall.

In accordance with still yet another aspect of the present invention, there is provided a method for constructing an intermediate wall of a three arch excavated tunnel, in which through holes are formed for damping vibration before left and right main tunnels are excavated by blasting, thus preventing the ground around a ceiling portion of the intermediate wall from being damaged when the left and right main tunnels are excavated by blasting.

Brief Description of the Drawings

The above and other objects, features and other advantages of the present invention will be more clearly understood from the following detailed description taken in conjunction with the accompanying drawings, in which:

Fig. 1a is a schematic cross-sectional view of a three arch excavated tunnel in accordance with the present invention;

Fig. 1b is a cross-sectional view of a three arch excavated tunnel comprising an intermediate wall having a straight line shape;

Fig. 2a is a schematic cross-sectional view of a conventional pillar-supporting type tunnel (two arch tunnel);

Fig. 2b is an assembled cross-sectional view of reinforcing bars of a pillar of the conventional tunnel;

Fig. 3 schematically illustrates a process for constructing a three arch excavated tunnel in accordance with the present invention;

Fig. 4a is a schematic cross-sectional view of a drainage system of the

three arch excavated tunnel comprising an intermediate wall, having a straight shape and a lower fixing type structure in which lining concrete is attached to a lower end of the intermediate wall, in accordance with the present invention;

5 Fig. 4b is a schematic cross-sectional view of a drainage system of the three arch excavated tunnel comprising an intermediate wall, having an arch shape and a lower fixing type structure in which the lining concrete is attached to the lower end of the intermediate wall, in accordance with the present invention;

10 Fig. 5 is a cross-sectional view of the three arch excavated tunnel, in which a top portion of an intermediate wall is grouted, in accordance with the present invention;

Fig. 6 is a schematic cross-sectional view of an iron mold used for constructing an intermediate wall of the three arch excavated tunnel in accordance with the present invention;

15 Fig. 7 is a schematic cross-sectional view of a protective wire netting frame for protecting an intermediate wall when main tunnels are excavated by blasting after the construction of the intermediate wall;

Fig. 8 is a plan view illustrating the movement of the protective wire netting frame along a blasting section in order to protect the intermediate wall when the main tunnels are constructed by blasting;

20 Fig. 9a is an enlarged cross-sectional view of a top portion of a cast-in-place type intermediate wall having an upper fixing type structure in which the lining concrete is attached to an upper end of the intermediate wall, in accordance with the present invention;

25 Fig. 9b is an enlarged cross-sectional view of a top portion of a steel plate girder type intermediate wall having an upper fixing type in which the lining concrete is attached to the upper end of the intermediate wall, in accordance with the present invention;

30 Fig. 9c is an enlarged cross-sectional view of a top portion of a precast concrete type intermediate wall having an upper fixing type in which the lining concrete is attached to the upper end of the intermediate wall, in accordance with the present invention;

35 Fig. 9d is an enlarged cross-sectional view of a top portion of a cast-in-place type intermediate wall having a lower fixing type structure in which the lining concrete is attached to the lower end of the intermediate wall, in accordance with the present invention;

Fig. 10 is a schematic view of a multi-arch tunnel comprising a plurality of main tunnels having an upper fixing type structure in which lining concrete is attached to an upper end of an intermediate wall;

5 Fig. 11a is a schematic view of an internal drain pipe of the steel plate girder type intermediate wall having an upper fixing type structure in which the lining concrete is attached to the upper end of the intermediate wall, in accordance with the present invention;

10 Fig. 11b is a schematic view of an external drain pipe of the steel plate girder type intermediate wall having an upper fixing type structure in which the lining concrete is attached to the upper end of the intermediate wall, in accordance with the present invention;

Fig. 11c is a schematic view of an external drain pipe of the precast concrete type intermediate wall, in accordance with the present invention;

15 Fig. 11d is a schematic view illustrating drain induction iron sheets attached to a connection portion of an intermediate wall;

Fig. 11e is a schematic view illustrating a drainage system using an intermediate wall having a reduced cross-section by forming openings through the wall by constant intervals;

20 Fig. 11f is a cross-sectional view taken along the line B-B of Fig. 11e;

Fig. 11g is a cross-sectional view taken along the line C-C of Fig. 11e;

Fig. 11h is a cross-sectional view taken along the line D-D of Fig. 11e;

Fig. 12 is a schematic view of an apparatus for assembling a precast concrete type intermediate wall;

25 Fig. 13 is a cross-sectional view of a steel plate girder type intermediate wall provided with utility pipes, through which cables pass, and pipe holders;

Fig. 14 is a cross-sectional view of a precast concrete type intermediate wall provided with utility pipes, through which cables pass, and pipe holders; and

30 Fig. 15 is a schematic cross-sectional view of a three arch tunnel in which through holes are formed for protecting a top end of the intermediate wall, thus damping vibration when left and right main tunnels are excavated by blasting.

Best Mode for Carrying Out the Invention

Now, preferred embodiments of the present invention will be described in detail with reference to the annexed drawings. However, the following description

does not limit the subject matter of the present invention.

Figs. 1a and 1b illustrate a three arch excavated tunnel constructed by a method in accordance with the present invention. As shown in Fig. 3, a method for constructing the three arch excavated tunnel sequentially comprises a step 131 for excavating an upper portion of a central tunnel 10, a step 132 for excavating a lower portion of the central tunnel 10, a step 133 for forming an intermediate wall 20 by assembling reinforcing bars passing through the central tunnel 10 and by placing concrete therein, and grouting a gap formed on an upper end of the intermediate wall 20 and a ceiling portion of the central tunnel 10, a step 134 for excavating an upper portion of a left main tunnel 30, a step 135 for excavating an upper portion of a right main tunnel 40, a step 136 for excavating a lower portion of the left main tunnel 30, a step 137 for excavating a lower portion of the right main tunnel 40, and a step 138 for installing a drain board 50 and a waterproof layer 60 along inner walls of the left and right main tunnels 30 and 40 and placing lining concrete 70 therein. Here, a method for constructing a conventional tunnel (two arch tunnel) comprises the above-described steps 131 to 137.

The intermediate wall 20 is constructed such that connecting joints are located at suitable positions in a longitudinal direction of the tunnel, and contraction and expansion joints are arranged in the intermediate wall by an interval of 20m to 40m so as to control cracks formed in concrete. There is generated a gap between the intermediate wall 20 and the ceiling area due to contractibility of concrete occurring during a curing period. Accordingly, as shown in Fig. 5, a plurality of grouting perforated pipes 75 and grouting connecting hoses 76 having a total length of 4m to 7m are installed in a longitudinal direction of the intermediate wall 20, thus performing cement milk grouting using an expansion agent and an accelerating agent.

The shape of the intermediate wall 20 is an important matter of the present invention in relation to drainage of the peripheral ground. The conventional tunnel comprises central walls for supporting the tunnel installed between two main tunnels, thus having a weak structure. Further, as shown in Figs. 2a and 2b, the conventional tunnel comprises drain pipes 25 respectively installed in the intermediate walls so that subterranean water contained in the ground around an upper portion of the tunnel is eliminated therethrough. However, the subterranean water is gathered in low-level areas (low points) of the ceiling area and is not easily drained, thus generating subterranean water leakage and whitening surfaces of the

areas. In order to solve the above problems of the conventional tunnel, as shown in Figs. 4a and 4b, after the excavation of the left and right main tunnels 30 and 40 provided with the intermediate wall 20, the drain board 50 is interposed between an excavated section of each of the left and right main tunnels 30 and 40 and the intermediate wall 20, the waterproof layer 60 is attached to the drain board 50, and then the lining concrete 70 is placed onto the waterproof layer 60, thus allowing subterranean water contained in the ground around the upper portion of the tunnel to be guided into a drain pipe 65 through the drain board 50 and solving the problems generated due to subterranean water leakage. The above-described drainage principle is applied to the intermediate wall 20 having an upright shape as well as a rounded shape. In case that the intermediate wall 20 has the upright shape, the structure of the lining concrete 70 corresponds to this shape of the intermediate wall 20.

As shown in Fig. 6, an iron mold 100 20 which includes an H-shaped section 80 forming an external portion, a streamline steel plate 95 forming an internal portion, a supporting truss angle beam 85 installed between the H-shaped section 80 and the streamline steel plate 95, and rollers 115 at its lower end, continuously moves along rails 110 installed at both sides of the intermediate wall 20, and the intermediate wall 20 is constructed by assembling reinforced rods and then by casting concrete therein. The above-described iron mold 100 is manufactured so as to have a suitable length along a longitudinal direction of the tunnel, and is movable along the rails 110. The iron mold 100 is designed such that form ties 106 at both sides are fixed to each other, thus enduring a pressure generated in casting concrete. After the installation of the iron mold 100, a total of 8 vibrators 105 for hardening the cast concrete are respectively installed at upper, lower and both side portions of the intermediate wall 20, thus allowing the cast concrete to be firmly hardened.

As shown in Figs. 7 and 8, a protective wire netting frame 117 for preventing the intermediate wall 20 from being damaged when the left and right main tunnels 30 and 40 are excavated by blasting after the construction of the intermediate wall 20 uses the rails 110 used in constructing the intermediate wall 20. That is, the protective wire netting frame 117, which includes a wire netting 112 forming an external portion, a truss angle forming an internal portion, the supporting truss angle beam 85 installed between the wire netting 112 and the H-shaped section 80, and the rollers 115 installed at a lower end, moves along rails 110 within a

blasting section, thus protecting the intermediate wall 20 from vibration generated when the left and right main tunnels are blasted.

5 The intermediate wall 20 in accordance with the present invention is divided into three types, i.e., an intermediate wall type, an arch type and a column type. Hereinafter, a lower portion of the intermediate wall denotes a base of the intermediate wall and an upper portion of the intermediate wall denotes a triangular portion of a head of the intermediate wall.

10 As shown in Figs. 1a, 1b, 4a and 4b, a lower fixing type structure denotes a structure in which lining concrete is cast and attached to a lower end of the intermediate wall, and as shown in Figs. 9a, 9b, 9c, 9d, 9e, 13 and 14, an upper fixing type structure denotes a structure in which the lining concrete is cast and attached to an upper end of the intermediate wall, i.e., a triangular portion of a head of the intermediate wall.

15 The above upper fixing type structure is designed such that the lining concrete 70 is cast and attached to the triangular portion of the head of the intermediate wall, and a drainage system of the upper fixing type structure is designed such that water is induced to be discharged from a portion of the intermediate wall provided with the lining concrete 70 including the drain board 50 and the waterproof layer 60 is induced to be drained and then flows along the drain
20 pipes 25 or side walls 186 in a portion of the intermediate wall, located below the above portion.

That is, the intermediate wall 20 having the upper fixing type structure is constructed such that the lining concrete is cast and fixed to an upper side of the intermediate wall 20, i.e., the triangular portion of the head of the intermediate wall,
25 and a lower portion of the intermediate wall 20 has a small thickness reduced as much as the thickness of the lining concrete 70. Here, the lower portion of the above intermediate wall 20 has one type selected from the group consisting of a column type, an arch type and an intermediate wall type.

30 Further, the intermediate wall having the upper fixing type structure is divided into three types, such as a cast-in-place type intermediate wall 130, a steel plate girder type intermediate wall 140, and a precast concrete type intermediate wall 150.

35 As shown in Fig. 10 illustrating a multi-arch tunnel comprising a plurality of main tunnels having an upper fixing type structure in which lining concrete is attached to an upper end of an intermediate wall, by using the same excavation

principle as that for constructing the three arch tunnel, two central tunnels 10 are first excavated, and then the intermediate walls 20 for respectively supporting the ceiling areas of the central tunnels 10 are installed. Thereafter, the left main tunnel 30, the right main tunnel 40 and an intermediate main tunnel 55 are excavated.

Hereinafter, a drainage system of the steel plate girder type intermediate wall 140 of the upper fixing type structure will be described in detail. The side walls and the ceiling area 180 of the intermediate wall 140 are filled with a grouting agent without application of a waterproof layer, and the upper portion of the intermediate wall 140 is drained such that water is induced toward the side surfaces of the intermediate wall 140 using the drain board 70 and the waterproof layer 60 and then sequentially flows toward the inside of the intermediate wall 140 along a collection tank stopper 142, a collection tank 141 and the drain pipes 25.

As shown in Fig. 11e illustrating a drainage system of the cast-in-place type intermediate wall 130 of which a cross section is reduced by forming openings through the intermediate wall by designated intervals, the drainage system of the cast-in-place type intermediate wall 130 is designed such that the cross section of the cast-in-place type intermediate wall 130 is locally reduced or cut such that water induced into the side surfaces of the cast-in-place type intermediate wall 130 flows along the openings 185 and then comes down.

As shown in Fig. 9a which is an enlarged cross-sectional view of a top portion of the cast-in-place type intermediate wall, Fig. 9b which is an enlarged cross-sectional view of a top portion of the steel plate girder type intermediate wall, and Fig. 9c which is an enlarged cross-sectional view of the precast concrete type intermediate wall, the heads of the intermediate walls 130, 140 and 150 are respectively fixed to the grounds around the top portions of the intermediate walls 130, 140 and 150, thus allowing the intermediate walls 130, 140 and 150 to have an effective structure. Further, when lock bolts 45 are screwed into the top portion 180, designated portions of the lock bolts 45 having a length corresponding to the length joints are exposed in advance and then buried into the head of the intermediate walls 130, 140 and 150.

Further, studs 120 are installed in advance in the heads of the steel plate girder type intermediate wall 140 and the precast concrete type intermediate wall 150, thus firmly connecting concretes. Concrete 36 is cast into spaces formed by the exposed lock bolts 45, and the spaces are filled with mortar and a milk grouting

agent 35.

As shown in Fig. 12 schematically illustrating an apparatus for assembling a intermediate wall, in case that the precast concrete type intermediate wall 150 is constructed, the apparatus pulls the intermediate wall 20, which is transferred into the central tunnel (i.e., a pilot tunnel) 1, using a hydraulic lift device, and then horizontally moves the intermediate wall 20 in longitudinal and transversal directions using a holder.

Fig. 13 is a cross-sectional view of a steel plate girder type intermediate wall provided with utility pipes, through which cables pass, and pipe holders, and Fig. 14 is a cross-sectional view of a precast concrete type intermediate wall provided with utility pipes, through which cables pass, and pipe holders. As shown in Figs. 13 and 14, pipe holders 165, through which cables for communication or electric wires pass, and utility pipes 170 are installed in the steel plate girder type intermediate wall 140 and the precast concrete type intermediate wall 150, thus increasing utility of space.

Fig. 15 is a schematic cross-sectional view of a three arch tunnel in which through holes are formed for damping vibration before left and right main tunnels are excavated by blasting for protecting the top portion of the intermediate wall. As shown in Fig. 15, through holes 175 are formed through the top portion 180 of the intermediate wall 20 and then the left and right main tunnels 30 and 40 are excavated by blasting, thus damping vibration and preventing the ground made of base rock around the top portion 180 from being damaged when the left and right main tunnels 30 and 40 are excavated by blasting.

Industrial Applicability

As apparent from the above description, the present invention provides a structure of an intermediate wall of a three arch excavated tunnel, which serves as a supporting member so that a distance between two main tunnels is reduced, and a method for constructing the three arch excavated tunnel, thus remarkably reducing a size of an area of a road connected to the tunnel. Further, the intermediate wall is continuously installed together with lining concrete so that subterranean water in the ground around the intermediate wall is easily exhausted, thus solving a water leakage problem caused by a conventional tunnel (i.e., two arch tunnel).

The intermediate wall is designed such that concrete is cast by one lot each

one time, thus allowing the times of concrete placement to be reduced to one-third, and continuously uses an iron mold moving along rails, thus reducing construction period and construction cost.

5 Further, a protective wire netting frame for protecting the intermediate wall in excavating main tunnels is applied to the rails in placing concrete for the intermediate wall, thus reducing construction period and construction cost.

10 That is, a top portion of the intermediate wall penetrating a ceiling of a central tunnel is fixed, thus damping vibration generated in excavating the main tunnels by blasting. Further, the main tunnel constructed by one excavation has a long length, thus reducing construction cost taken to excavate the tunnel and increasing stability of a structure of the tunnel during construction. Moreover, the construction method of the present invention omits a step of forming a waterproof member on the ceiling portion of the central tunnel, thus reducing construction period and construction cost.

15 Although the preferred embodiments of the present invention have been disclosed for illustrative purposes, those skilled in the art will appreciate that various modifications, additions and substitutions are possible, without departing from the scope and spirit of the invention as disclosed in the accompanying claims.

Claims:

1. A method for constructing a three arch excavated tunnel comprising the steps of:

- 5 (a) excavating an upper portion of a central tunnel;
- (b) excavating a lower portion of the central tunnel;
- (c) forming an intermediate wall by assembling reinforcing bars passing through the central tunnel and by placing concrete therein, and grouting a gap formed on an upper end of the intermediate wall and a ceiling portion of the central tunnel;
- 10 (d) excavating an upper portion of a left main tunnel;
- (e) excavating an upper portion of a right main tunnel;
- (f) excavating a lower portion of the left main tunnel;
- (g) excavating a lower portion of the right main tunnel; and
- 15 (h) installing a drain board and a waterproof layer along inner side surfaces of the intermediate wall and the left and right main tunnels and casting lining concrete therein so that low points collecting water are not formed on the intermediate wall, thus allowing the tunnel to be easily drained through the drain board and drain pipes and residual water pressure to be eliminated.

20 2. A structure of an intermediate wall of a three arch excavated tunnel, in which a top portion of the intermediate wall penetrating a central tunnel is filled with a grouting material without application of a waterproof material, a drain board and a waterproof layer are located on side surfaces of the intermediate wall, and then lining concrete is cast onto the side walls of the intermediate wall.

25 3. A method for constructing an intermediate wall of a three arch excavated tunnel, in which a iron mold including an H-shaped section for forming an external portion, a streamline steel plate for forming an internal portion, and a supporting truss angle beam installed between the H-shaped section and the streamline steel plate is manufactured, and concrete is cast once into a space between the H-shaped section and the streamline steel plate through the mold so as
30 to form the intermediate wall from a base to a top in a designated section.

4. The method as set forth in claim 3,

wherein the iron mold moves along rails installed at both sides of the intermediate wall in a longitudinal direction of the tunnel, thus continuously casting and constructing the intermediate wall at every section.

5. The method as set forth in claim 3,

5 wherein a vibrator is installed adjacent to the streamline steel plate of the iron mold when the concrete is cast at every section, thus allowing the concrete to be firmly cast.

10 6. A method for constructing an intermediate wall of a three arch excavated tunnel, in which a protective wire netting frame provided with rollers installed at a lower end moves within a blasting section along rails used in constructing the intermediate wall for preventing the intermediate wall from being damaged when left and right main tunnels are excavated by blasting after the construction of the intermediate wall.

7. An iron mold comprising:

15 an H-shaped section for forming an external portion;
a streamline steel plate for forming an internal portion;
a supporting truss angle beam installed between the H-shaped section and the streamline steel plate; and
rollers installed at a lower end,
20 wherein the iron mold moves along rails installed at both sides of an intermediate wall.

8. A protective wire netting frame comprising:

a wire netting forming an external portion;
a truss angle forming an internal portion;
25 a supporting truss angle beam installed between the wire netting and an H-shaped section; and
rollers installed at a lower end.

9. A method for excavating a multi-arch tunnel, in which two central tunnels are excavated, intermediate walls for respectively supporting ceiling portions
30 of the central tunnels are installed, and then a left main tunnel, a right main tunnel

and an intermediate main tunnel are excavated.

5 10. A method for constructing an intermediate wall, having an upper fixing type structure, of a three arch excavated tunnel, in which lining concrete is cast and fixed to an upper side of the intermediate wall, a lower portion of the intermediate wall has a small thickness reduced as much as the thickness of the lining concrete, and the lower portion of the intermediate wall is one type selected from the group consisting of a column type, an arch type and an intermediate wall type.

10 11. The method as set forth in claim 10,
 wherein the intermediate wall having the upper fixing type structure is one selected from the group consisting of a cast-in-place type intermediate wall, a steel plate girder type intermediate wall and a precast concrete type intermediate wall.

15 12. The method as set forth in claim 11,
 wherein the steel plate girder type or the precast concrete type intermediate wall has a drainage system in which a portion of the intermediate wall penetrating a central tunnel is filled with a grouting agent without application of a waterproofing step, and an upper portion of the intermediate wall is drained such that water is induced toward side walls of the intermediate wall using a drain board and a waterproof layer and then sequentially flows toward the inside of the intermediate wall along a collection tank stopper, a collection tank and drain pipes.

20 13. The method as set forth in claim 11,
 wherein the steel plate girder type intermediate wall has a drainage system in which the intermediate wall is drained such that water from the intermediate wall sequentially flows toward the outside of the intermediate wall along a collection tank stopper, a collection tank and drain pipes.

25 14. The method as set forth in claim 11,
 wherein the cast-in-place type intermediate wall has a drainage system in which a cross section of the intermediate wall is locally reduced or cut so that water induced into the side surfaces of the cast-in-place type intermediate wall flows along openings and then comes down.

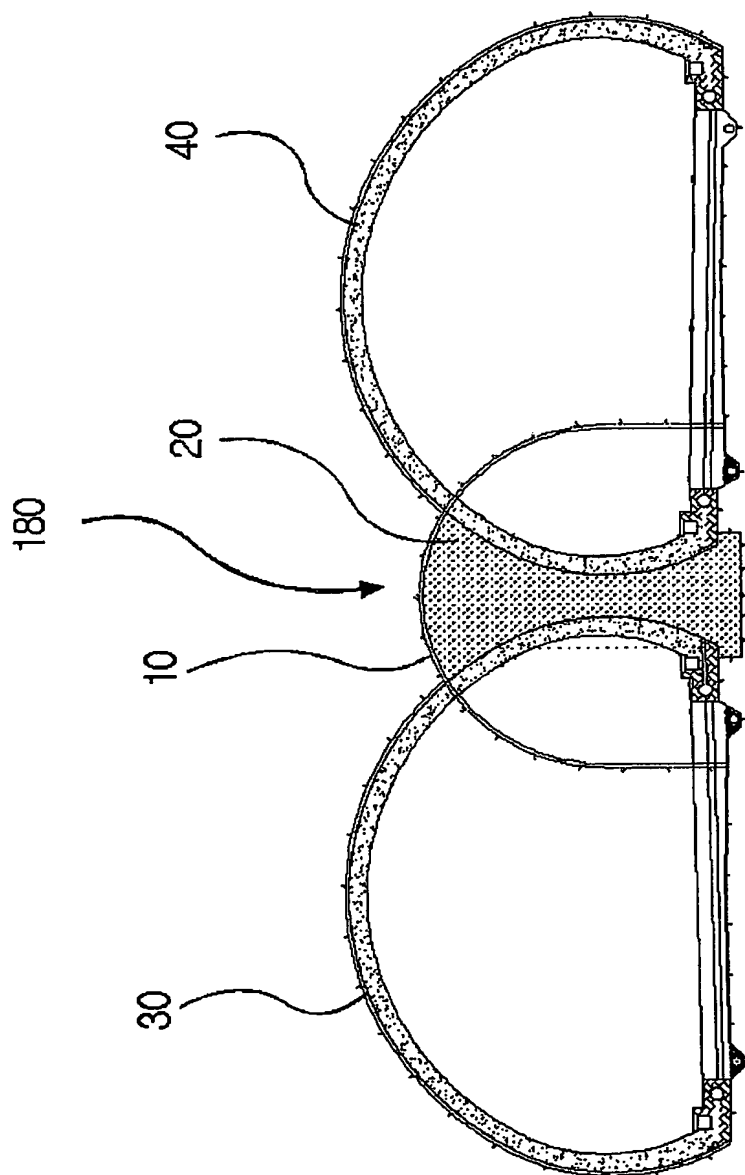
15. The method as set forth in claim 11,
wherein a head of the intermediate wall is respectively fixed to the ground around a top portion of the intermediate wall penetrating the central tunnel so that the intermediate wall has an effective structure, and designated portions of lock bolts having a length corresponding to length joints are exposed in advance and then buried into the head of the intermediate wall when the lock bolts are screwed into the top portion of the intermediate wall.

16. The method as set forth in claim 11,
wherein studs are installed in advance in a head of the steel plate girder type or the precast concrete type intermediate wall, concrete is cast into spaces formed by exposing lock bolts, and the spaces are filled with mortar and a milk grouting agent.

17. The method as set forth in claim 11,
wherein pipe holders and utility pipes are installed in the steel plate girder type or precast concrete type intermediate wall, thus allowing cables for communication and electric wires to pass through the intermediate wall.

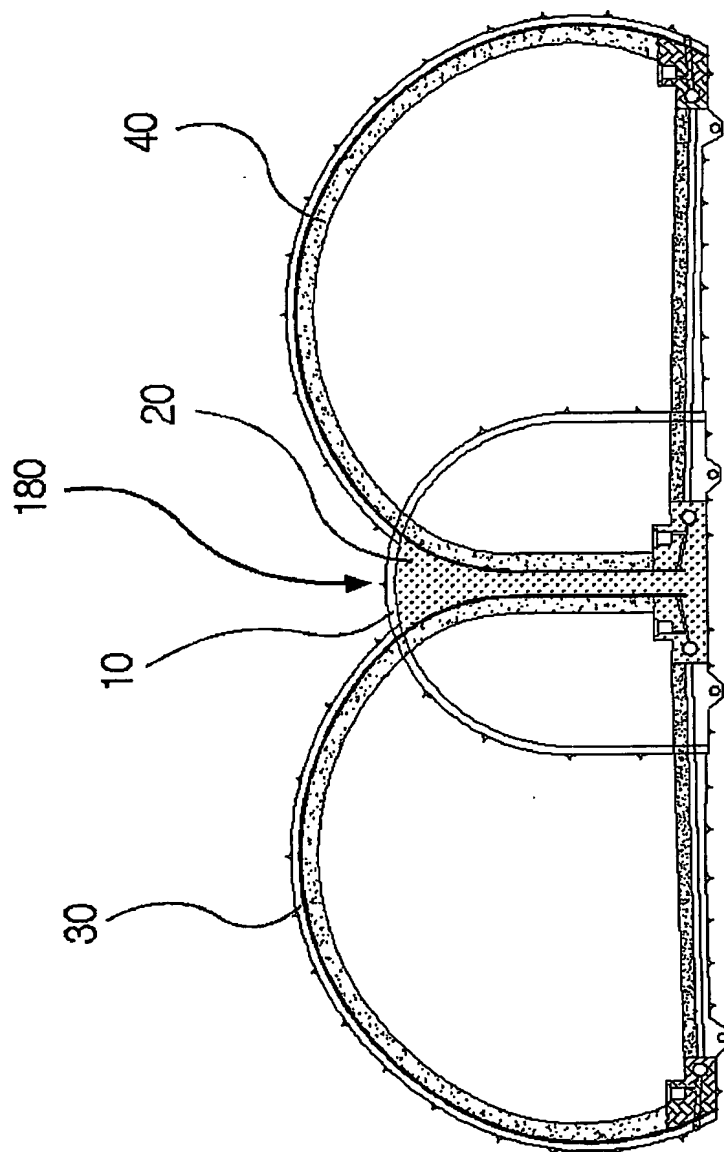
18. A method for constructing an intermediate wall of a three arch excavated tunnel, in which through holes are formed for damping vibration before left and right main tunnels are excavated by blasting, thus preventing the ground around a top portion of the intermediate wall from being damaged when the left and right main tunnels are excavated by blasting.

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Fig.1a



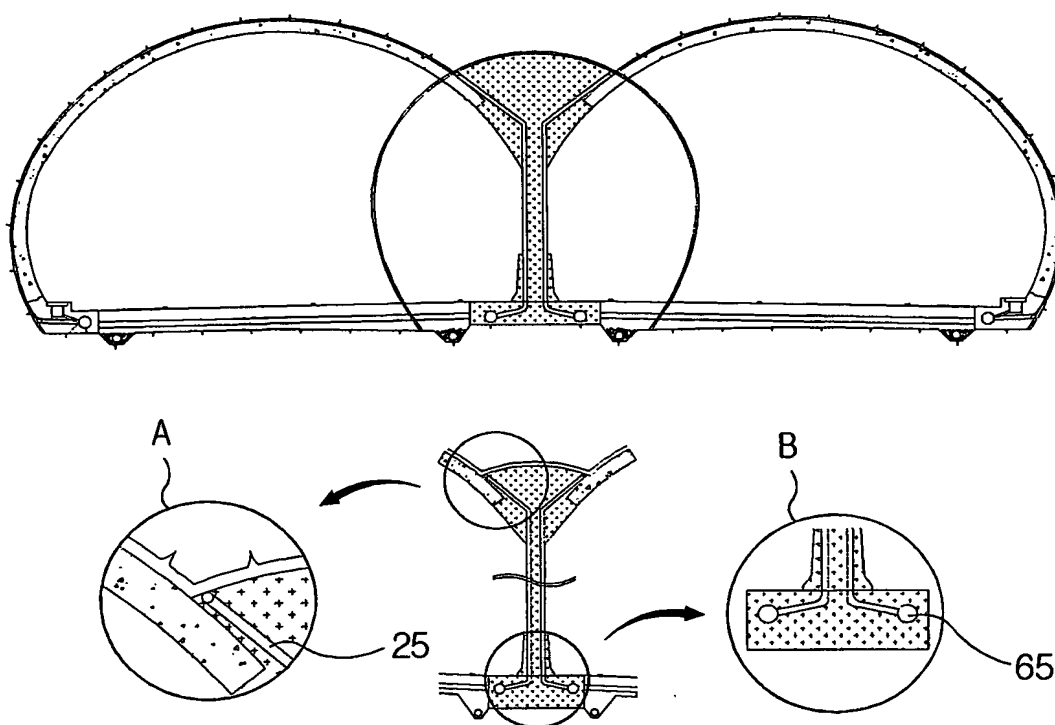
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Fig.1b



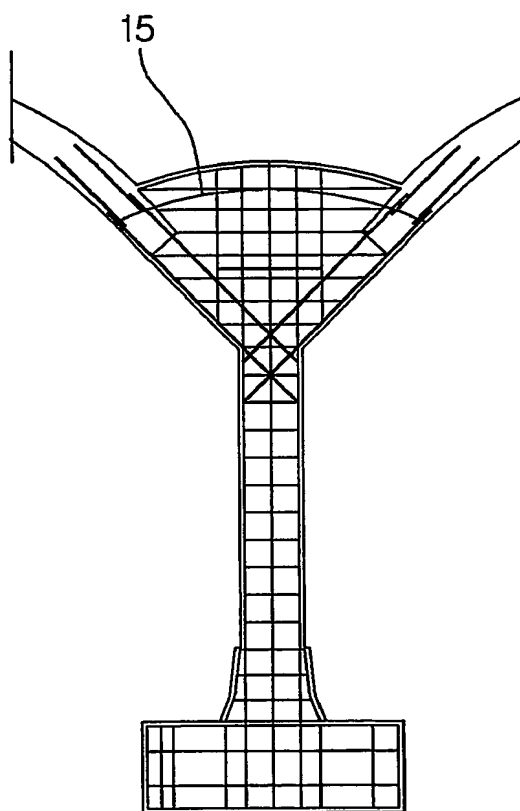
3/22

Fig.2a

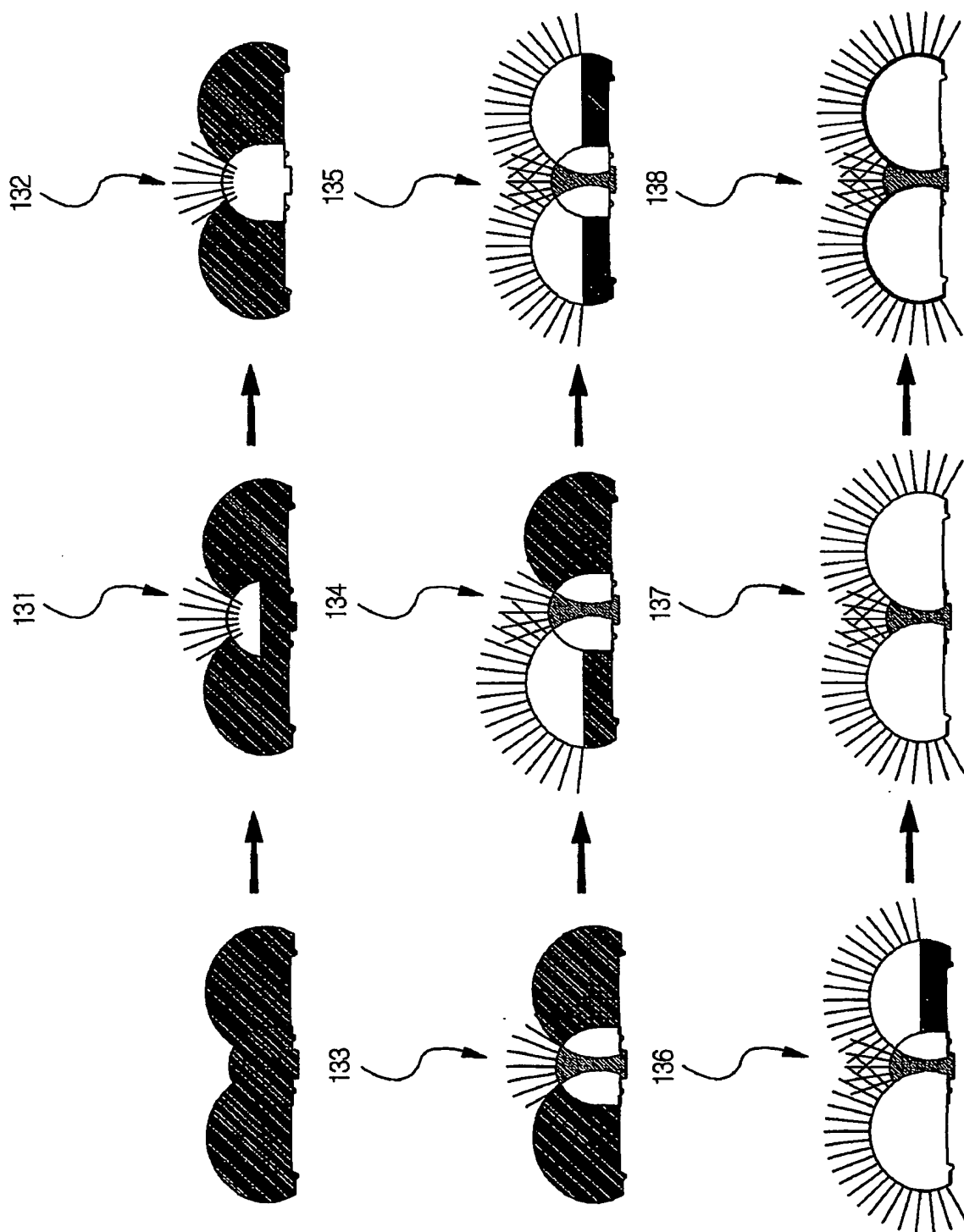


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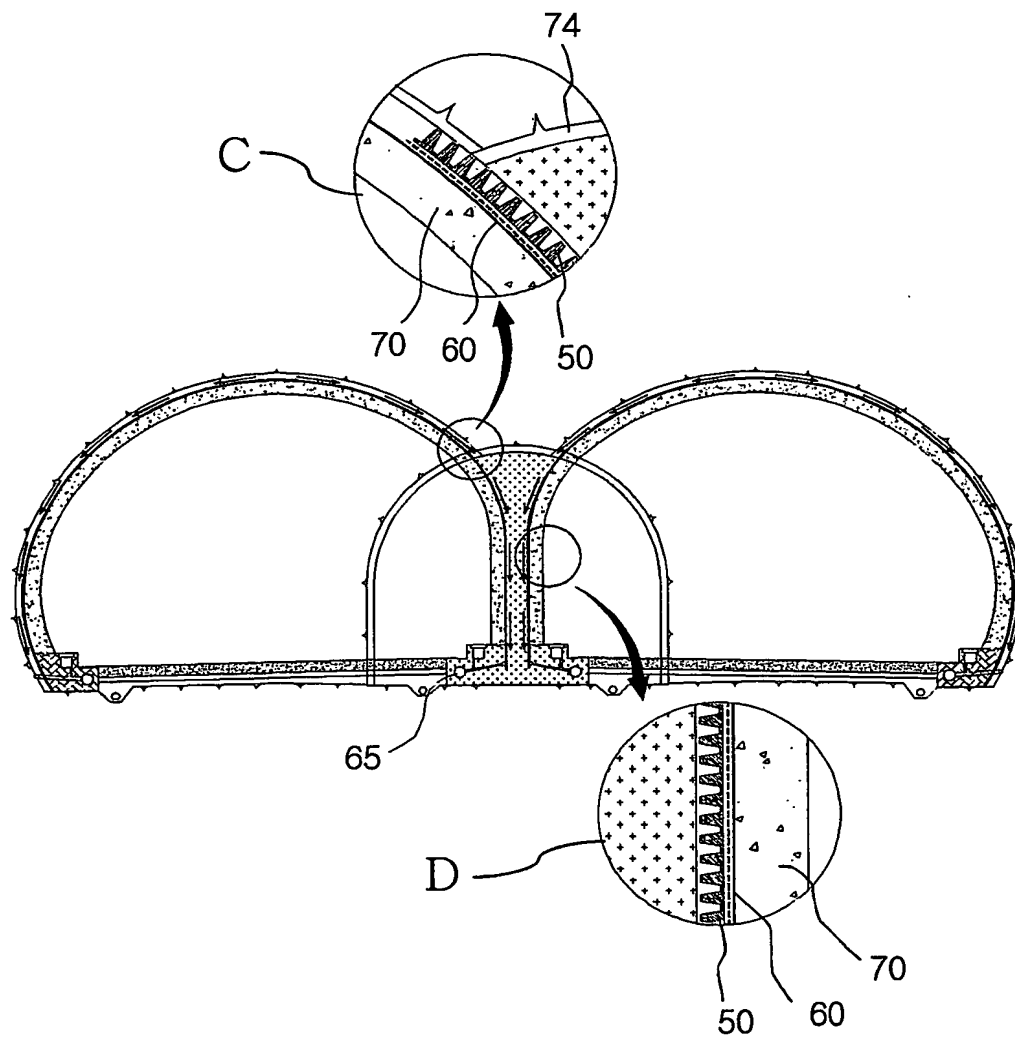
Fig.2b



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Fig.3



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Fig.4a

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Fig.4b

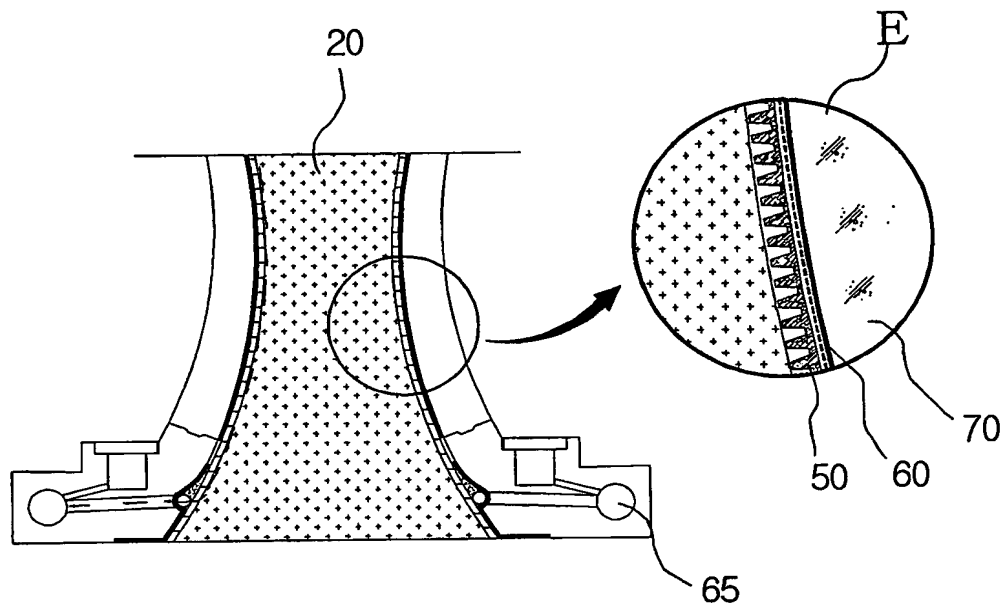
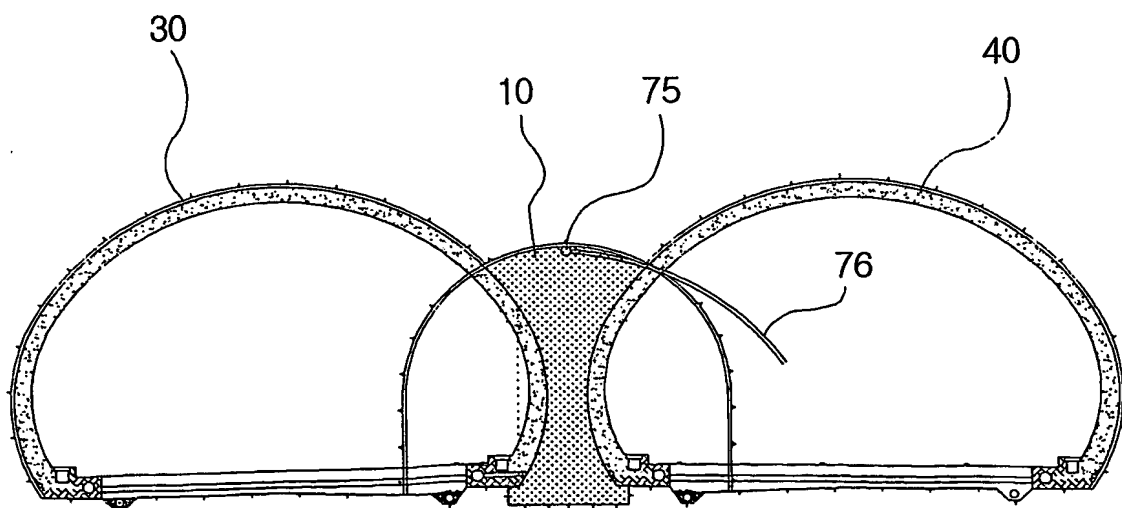
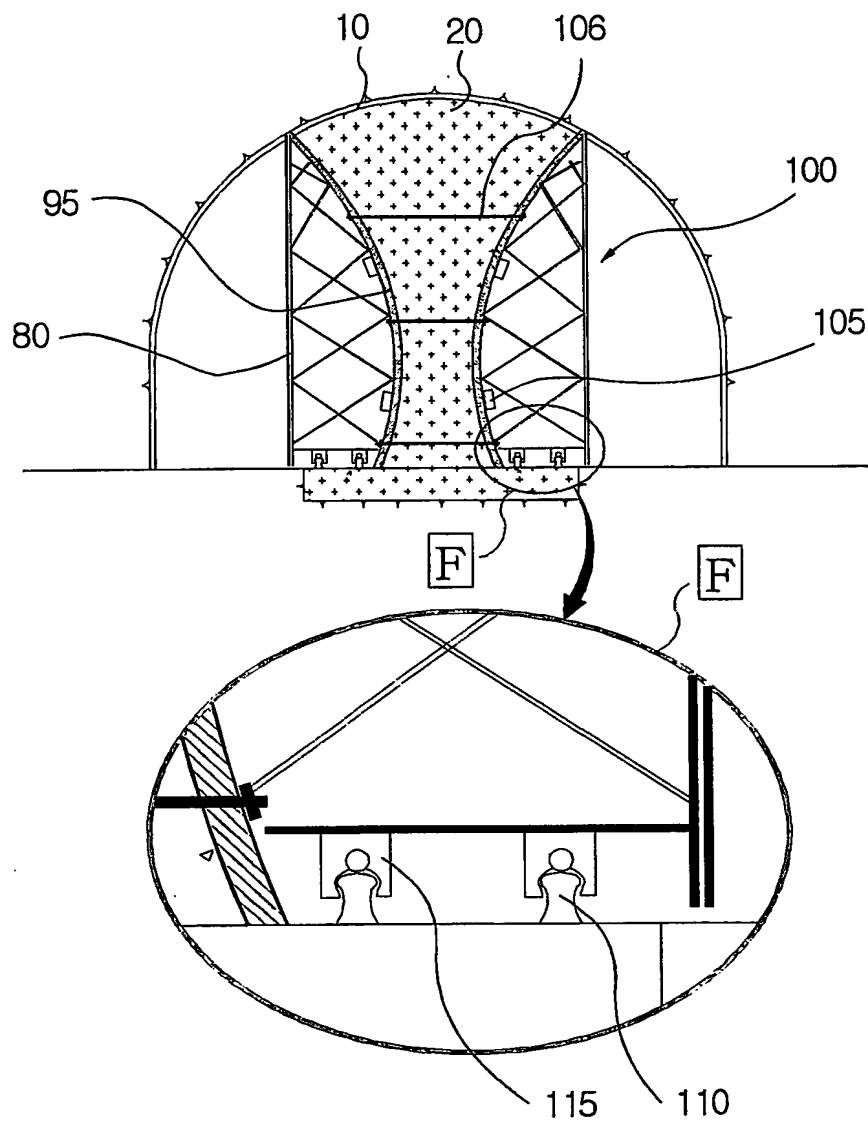


Fig.5



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Fig.6



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Fig.7

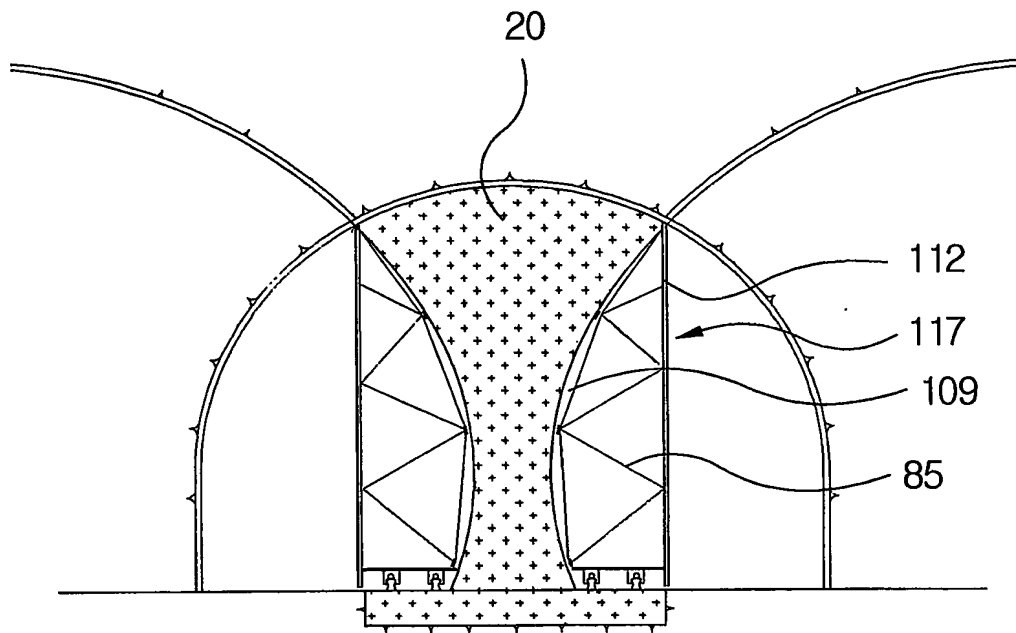
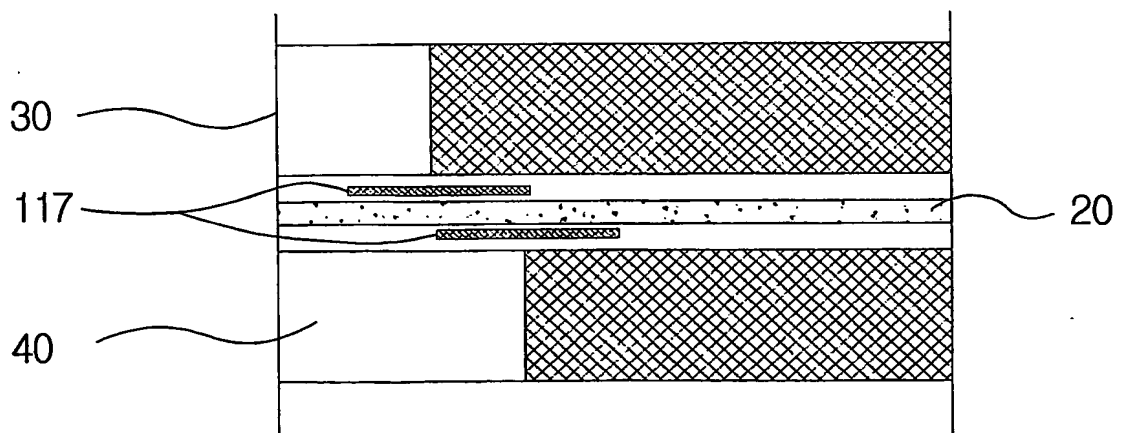
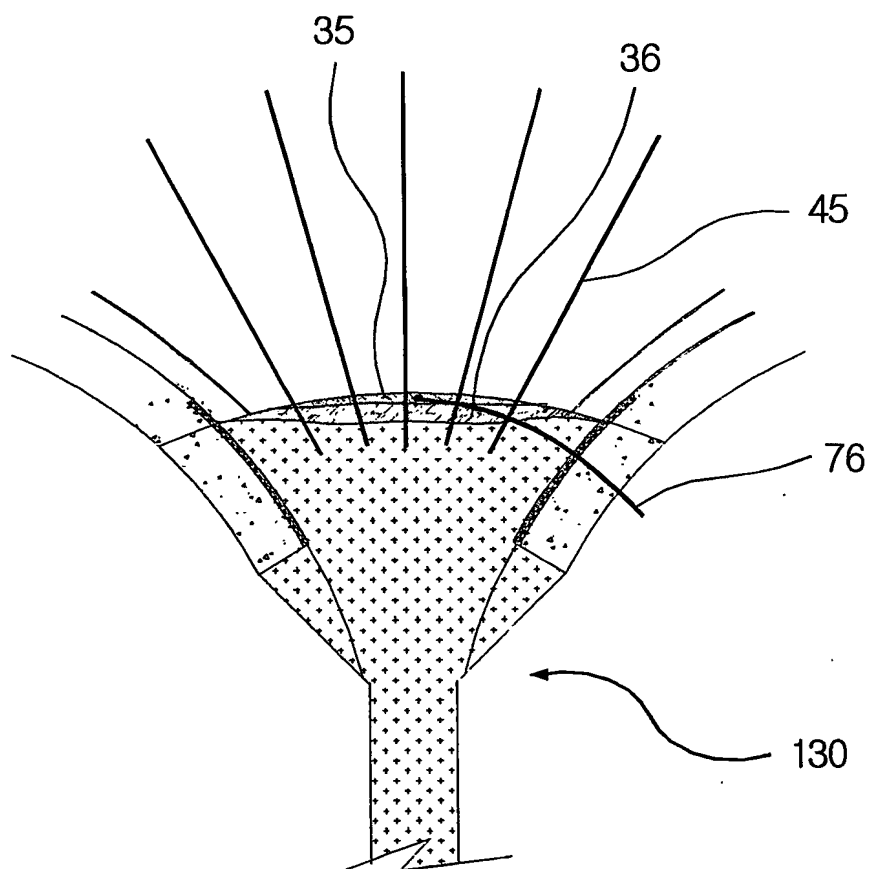


Fig.8

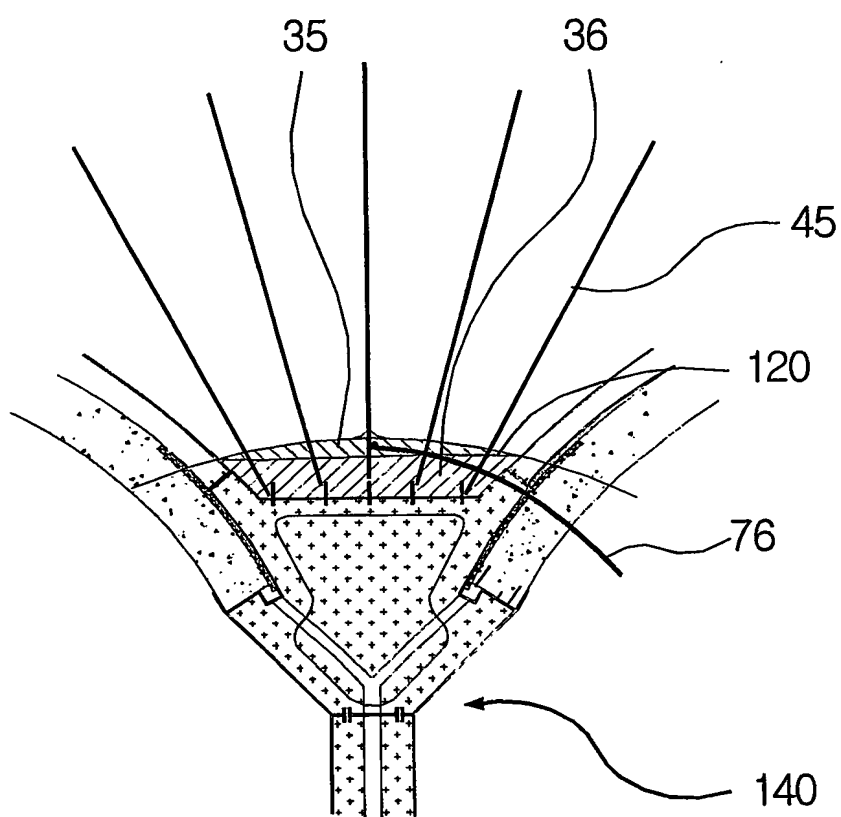


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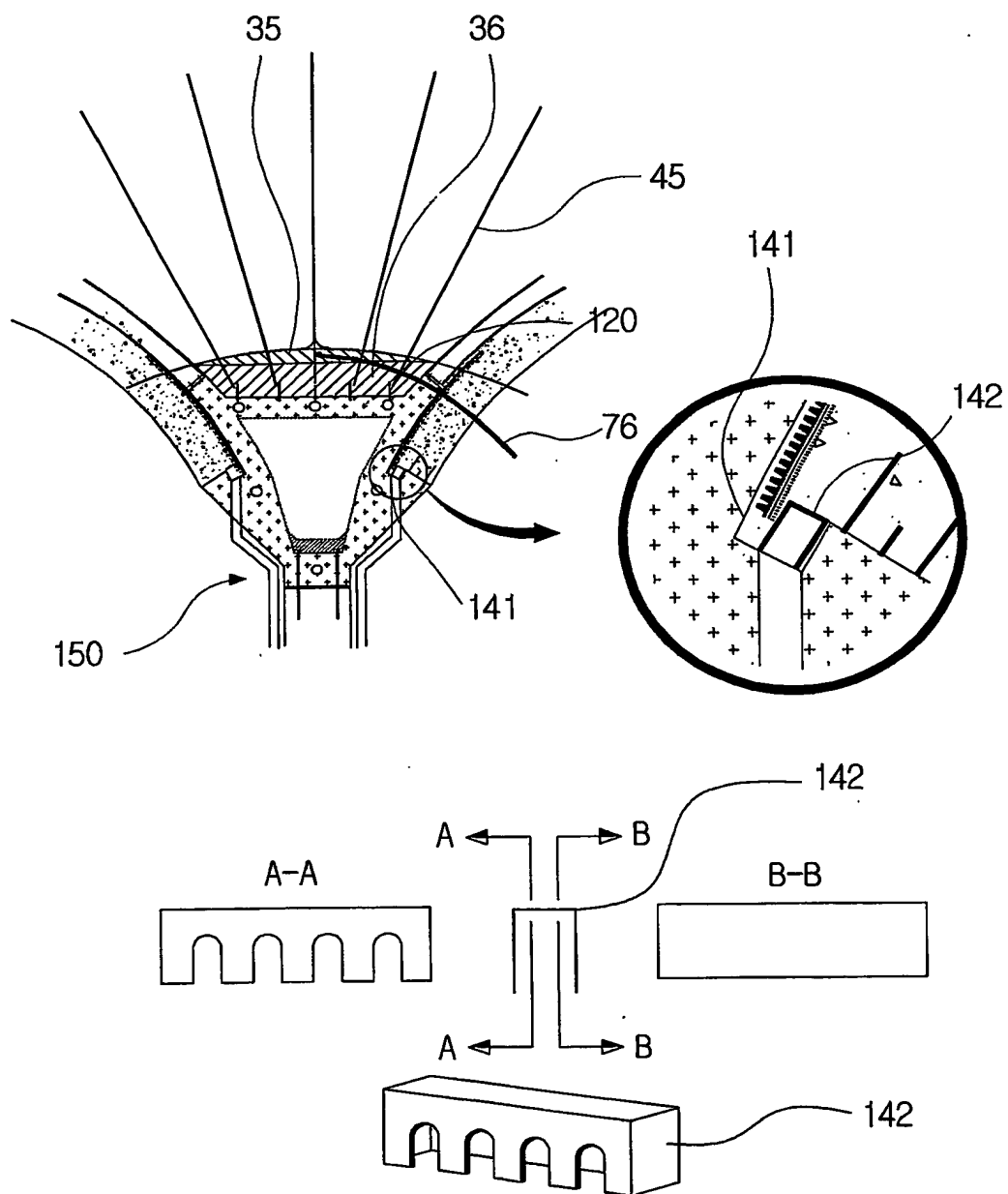
Fig.9a



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Fig.9b



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Fig.9c



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Fig.9d

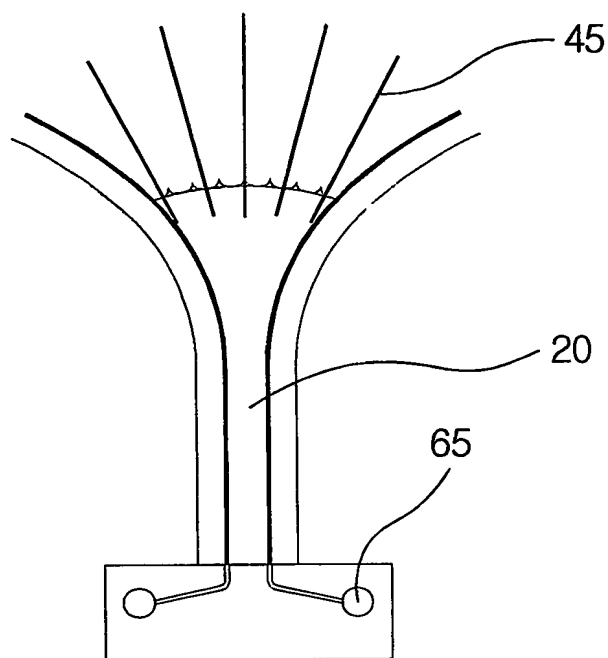
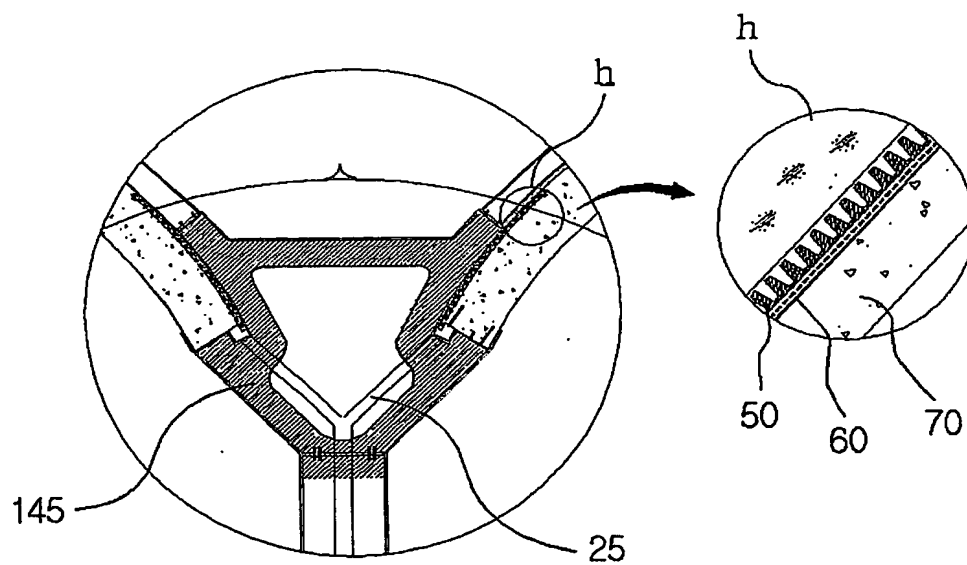
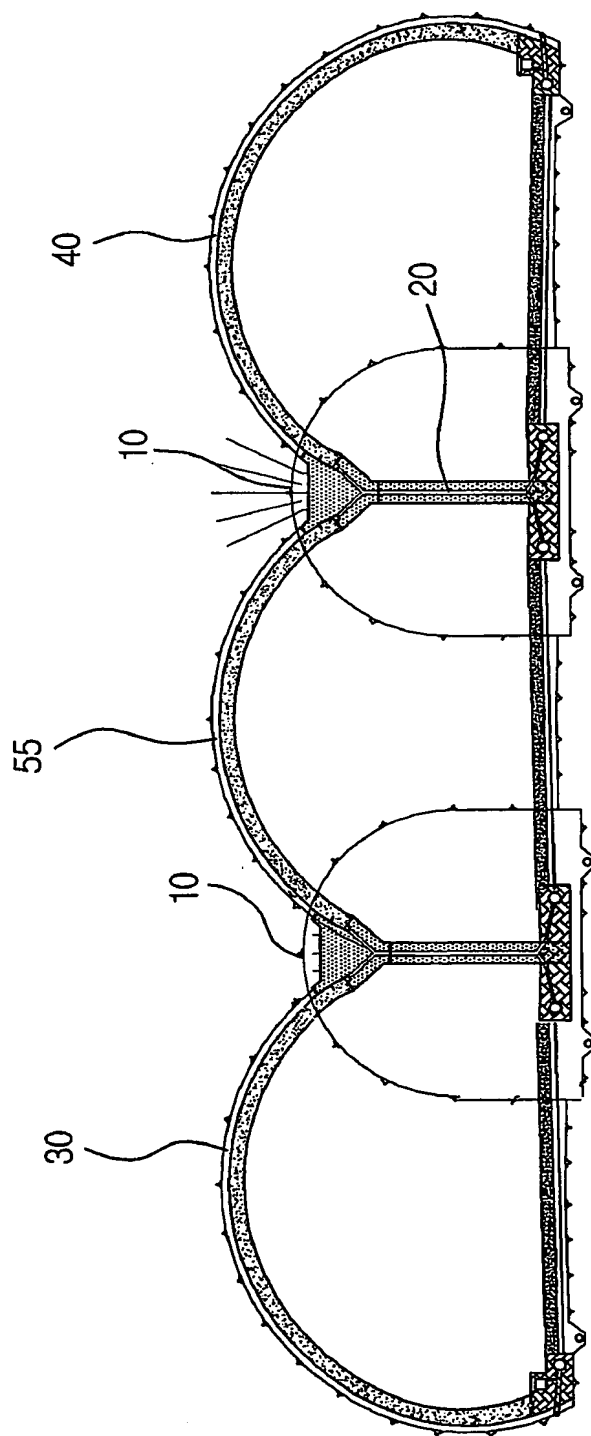


Fig.10



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Fig.11a



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Fig.11b

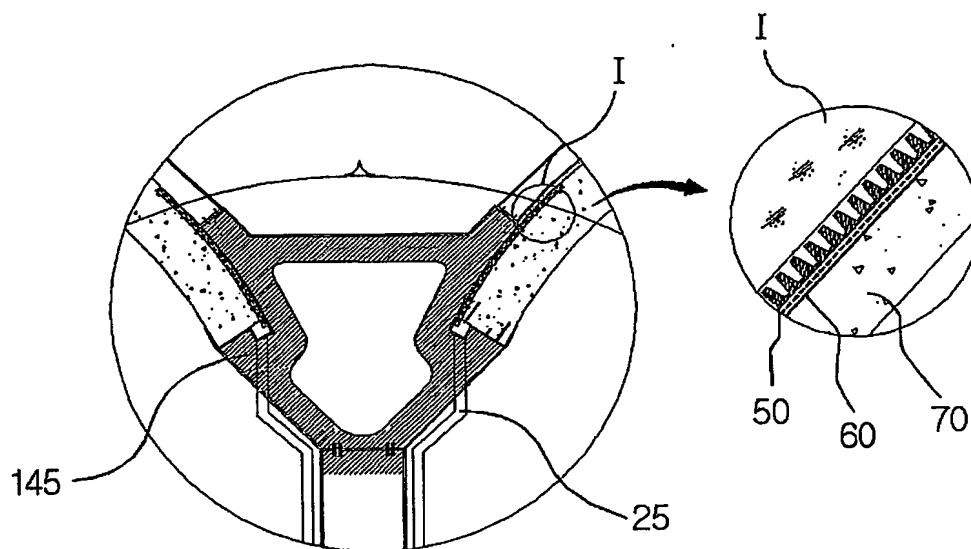
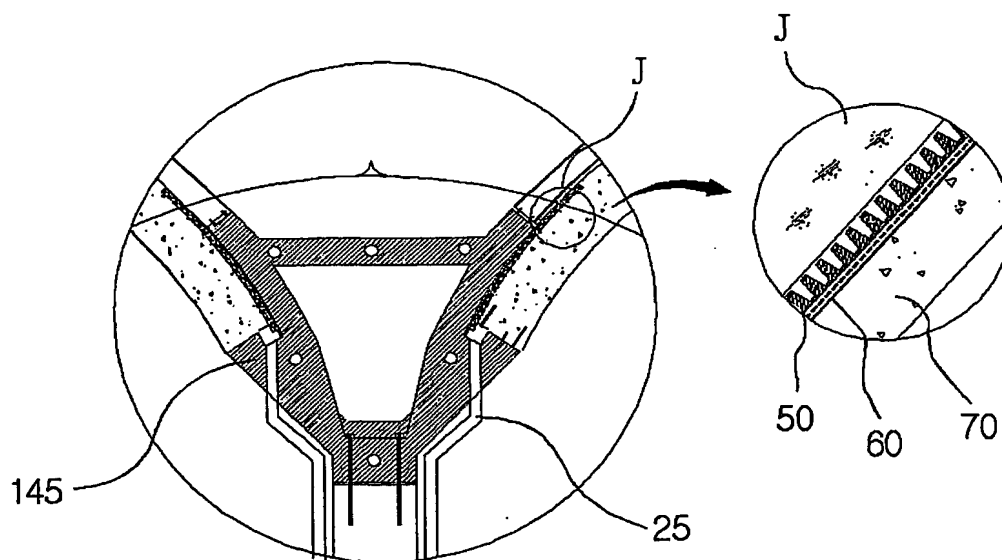
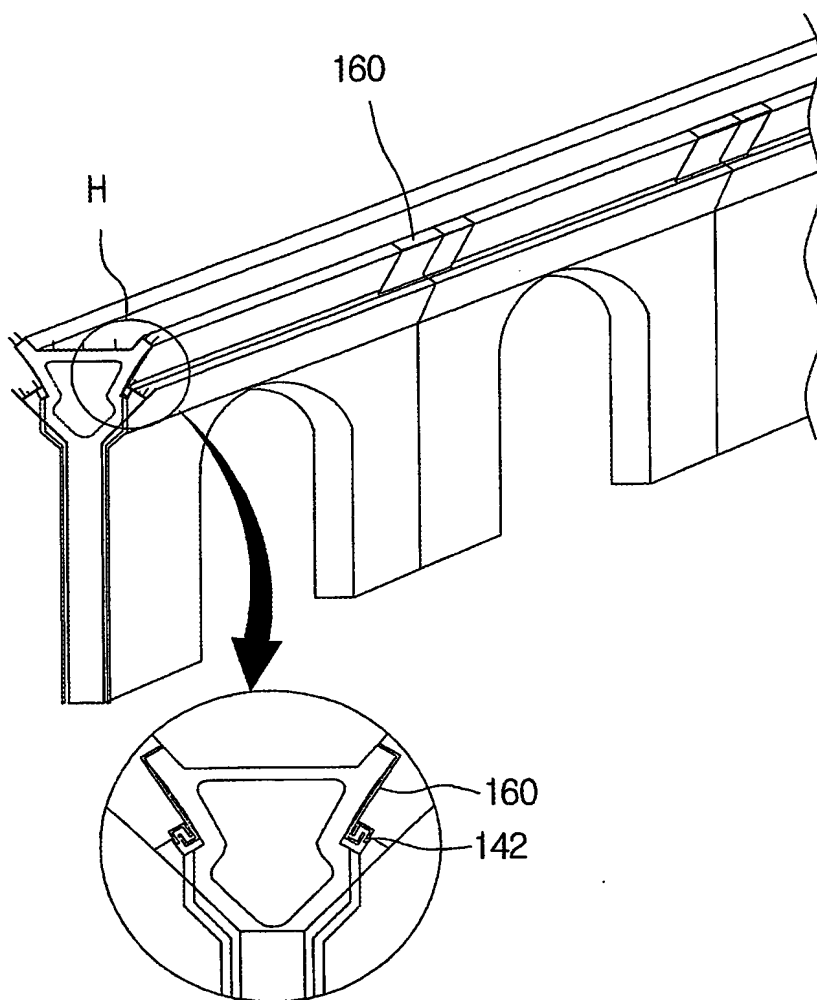


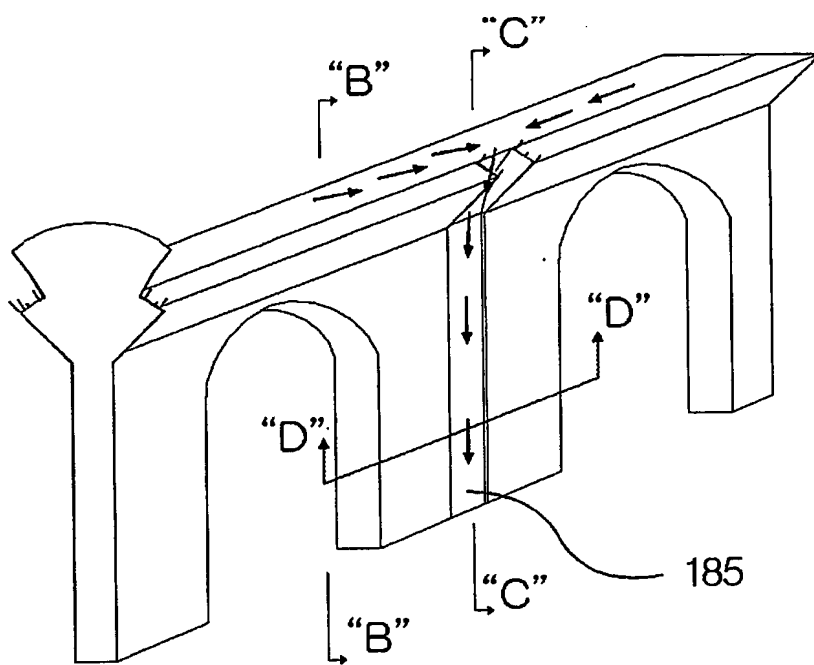
Fig.11c



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Fig.11d



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Fig.11e



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Fig.11f

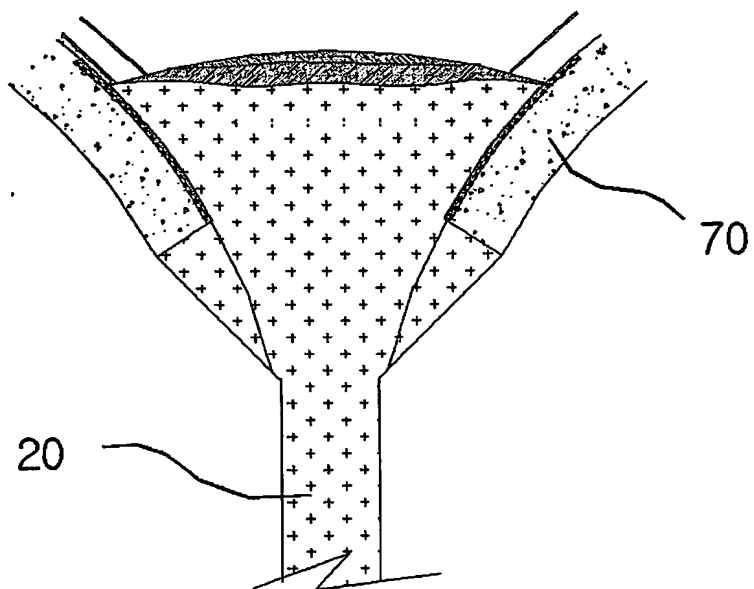
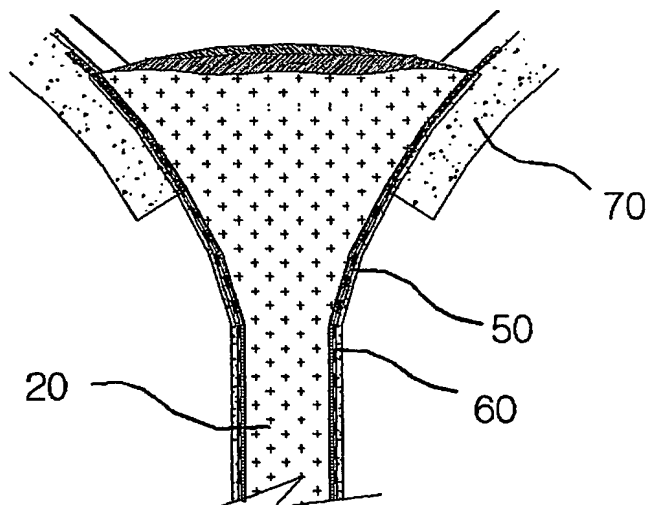


Fig.11g



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Fig.11h

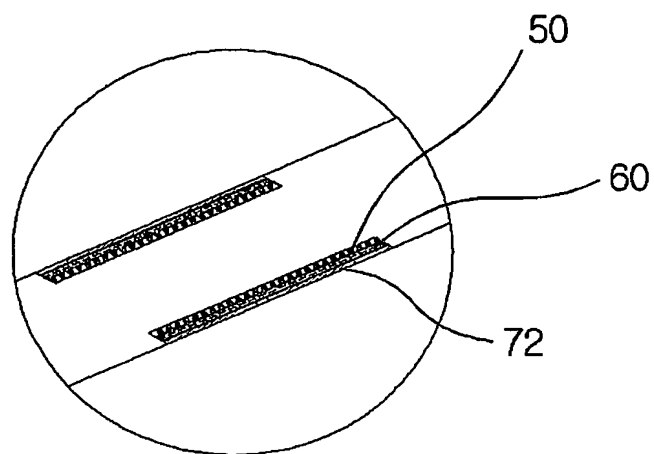
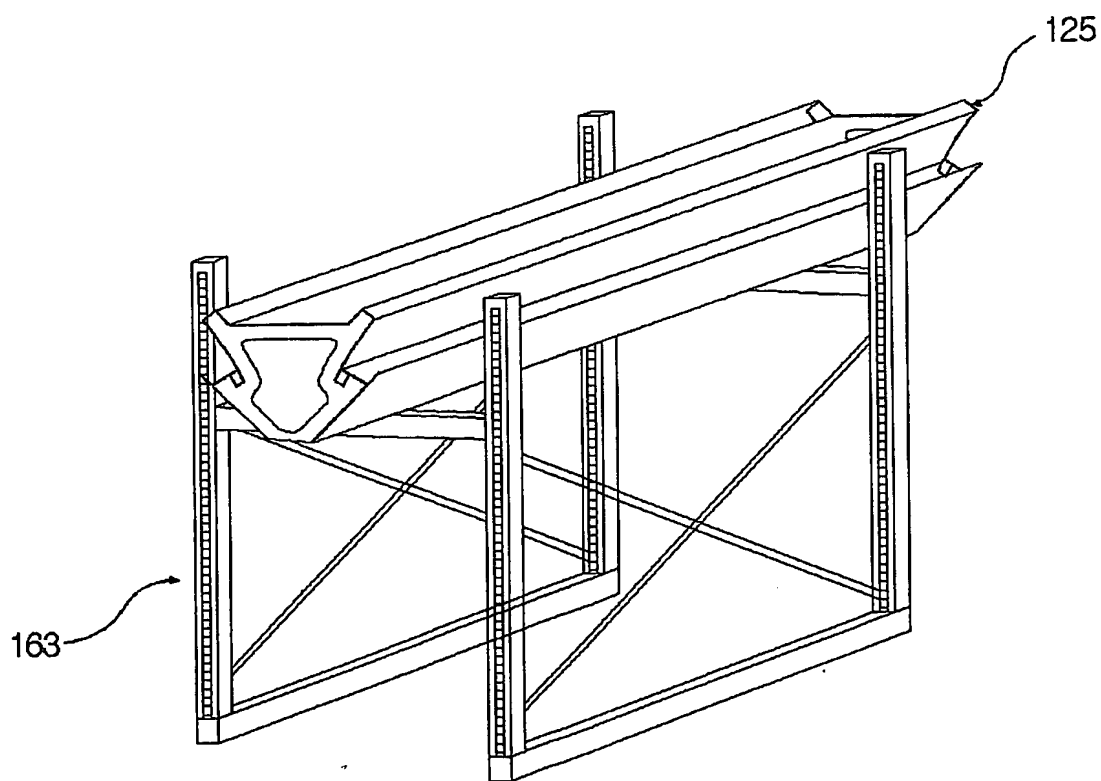
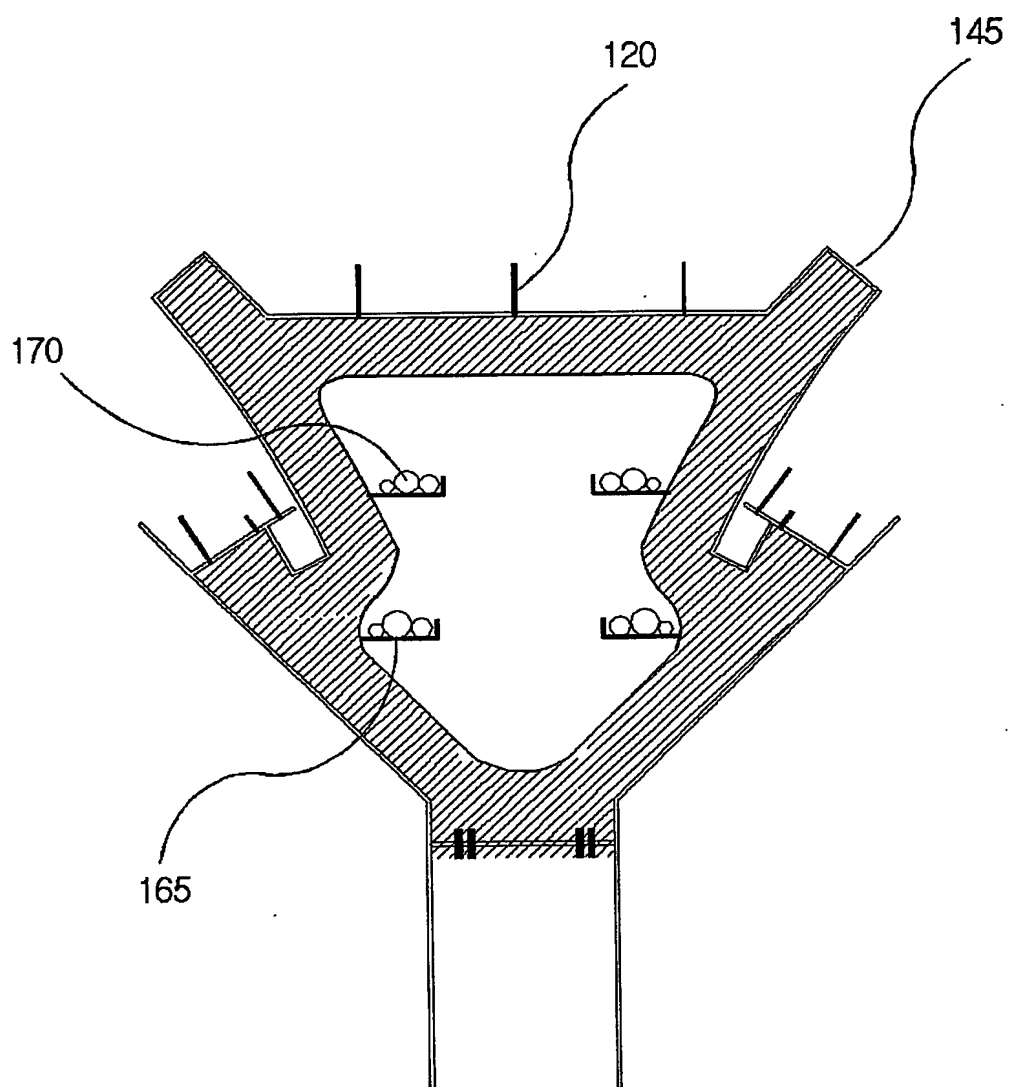


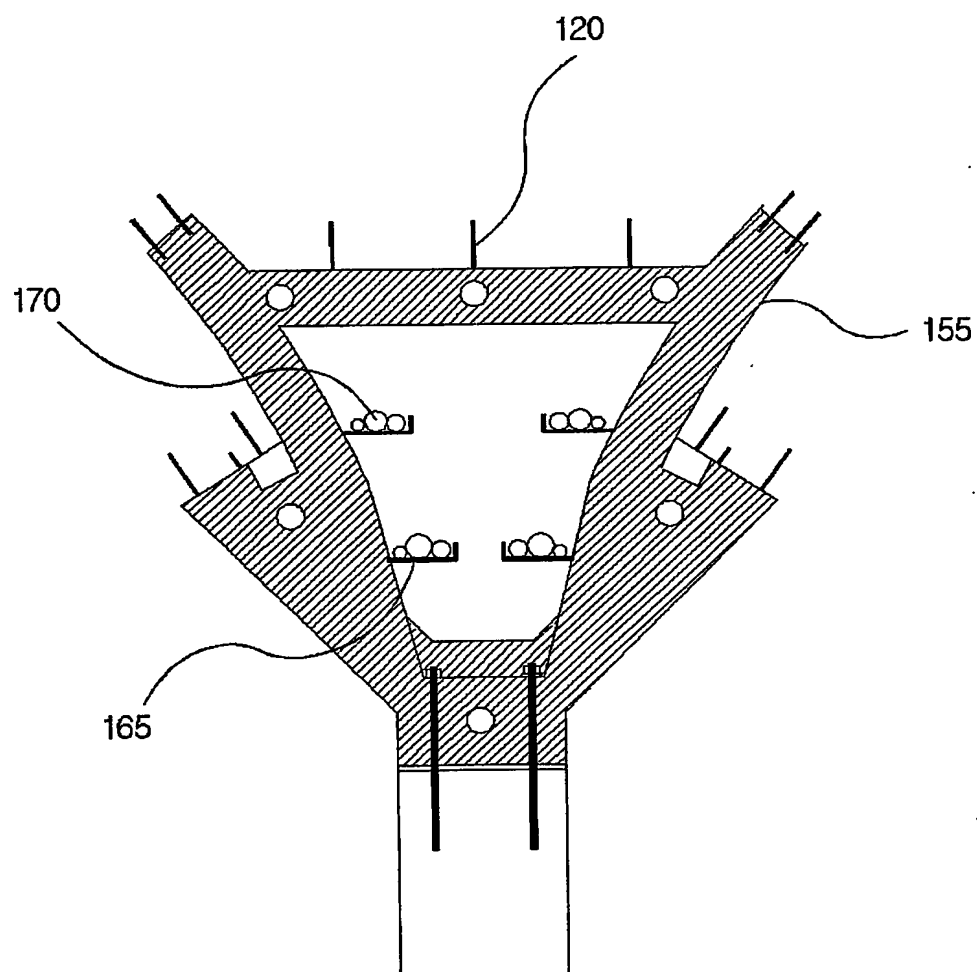
Fig.12



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Fig.13

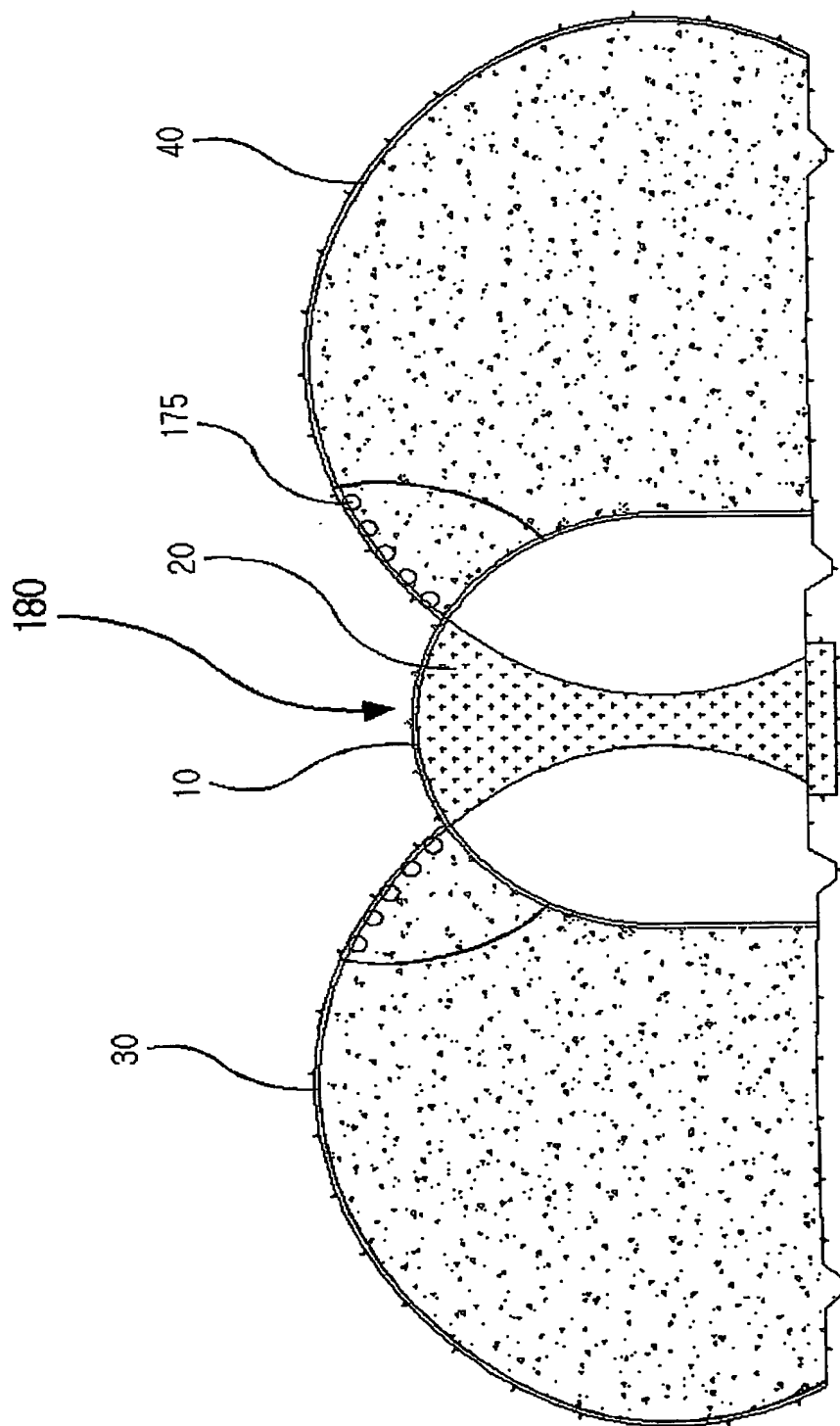


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Fig.14



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Fig.15



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR2003/002456

A. CLASSIFICATION OF SUBJECT MATTER**IPC7 E21D 9/00**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7 E21D 9/00, E21D 11/10, E21F 16/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean Patents and application for inventions since 1975

Korean Utility models and application for Utility models since 1975

Japanese Utility models and application for Utility models since 1975

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 64-52999 A(HOKKOSHA:KK, NIPPON PETROCHEM CO LTD) 1 March 1989(01.03.89) Claim 1, Fig.1-2	1-2, 12-17
A	KR 20-0252974 Y(Kim Dong Hyun) 17 November 2001(17.11.01) Claim 1, Fig. 1	1-2
A	JP 2002-322898 A(MITSUI CONSTR CO LTD) 8 November 2002(08.11.02) Claim 27, Fig. 3	3-5, 7
A	KR 10-0390303 B(Lee Do Young) 4 July 2003(04.07.03)	3-5, 7
X	JP 2002-266598 A(ZENITAKA CORP , KOSAKA FUMIO) 18 September 2002(18.09.2002) Fig. 6-9	9

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

11 MARCH 2004 (11.03.2004)

Date of mailing of the international search report

15 MARCH 2004 (15.03.2004)

Name and mailing address of the ISA/KR



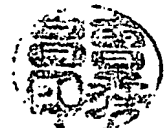
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Authorized officer

CHO, Su Chang

Telephone No. 82-42-481-5802



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR2003/002456

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. Claims 1-2 directed to the drain system of intermediate wall using a drain board and a waterproof layer.
 2. Claims 3-9 directed to the constructing an intermediate wall of a three arch excavated tunnel.
 3. Claims 10-17 directed to the structure of intermediate wall of a three arch excavated tunnel.
 4. Claims 18 directed to thorough holes which prevent the intermediate wall from being damaged when the main tunnels are excavated by blasting.
-
1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
 2. ☒ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any addition fee.
 3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

 4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.